Dart Aerospace Ltd. - Wednesday: 2/15/2006 3:46:17 PM Date: User: Kim Johnston **Process Sheet** : CU-DAR001 Dart Helicopters Services **Drawing Name** : MOUNTING BRACKET Customer **Job Number** : 25834 : 10604 **Estimate Number** : NIA : D2581 Part Number P.O. Number S.O. No. : NIA : D2581 REV A1 This Issue : 2/15/2006 **Drawing Number** : NC : N/A **Project Number** Prsht Rev. : NA : PURCHASED PARTS : A1 First Issue Type **Drawing Revision** : NIA : 25139 Material **Previous Run** : 3/2/2006 **Due Date** Qty: 52 Um: Each Written By **Checked & Approved By** : Est. D 01.07.1 SM Comment **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** PG **PURCHASING** 1.0 Comment: PURCHASING 52 06-02-66 Issue P/O: 11 Laser cut as per Dwg D2581 Material: 304/316 SS 0.125" thick Material release note required 2.0 D2581F Mounting Bracket Comment: Qty.: 1.0000 U(s)/Unit Total: 52.0000 U(s) Mounting Bracket PACKAGING 1 PACKAGING RESOURCE #1 3.0 Comment: PACKAGING RESOURCE #1 Recieive & Inspect for Transit Damage (L04/03/09 Ensure Material Release Note is attached 4.0 DIMENSIONAL CHECK Comment: DIMENSIONAL CHECK 5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1

0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE

Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

SAN 26:03!12

Dart Ae	rospace	Ltd							İ	•
W/O:			W	ORK ORDER CHAN	IGES					
DATE	STEP	PF		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
							. *		ì	
Part No:		PAR #:	Fault Cat	egory:	NCI	R: Yes	No DQA		<u> </u>	163114
						QA: N	/C Closed	:	_ Date: _	
NCR:			WORK ORE	DER NON-CONFORM	MANCE	(NCR	(1)			
		Description of NC		Corrective Action Se	ection B		Verifica	ation	Approval	Approval
DATE	STEP	Section A	Initial Action Description Chief Eng Chief Eng			Sign & Date	Sectio		Chief Eng	QC Inspector
					:					
	1		1 1							1 1

NOTE: Date & initial all entries

Date: Wednesday, 2/15/2006 3:46:17 PM User: Kim Johnston **Process Sheet** Drawing Name: MOUNTING BRACKET Customer: CU-DAR001 Dart Helicopters Services Job Number: 25834 Part Number: D2581 Job Number: Seq. #: Description: **Machine Or Operation:** NC BRAKE 6.0 BRAKE NC Comment: NC BRAKE Form as per Dwg D2581 using CNC Brake INSPECT WORK TO CURRENT STEP 7.0 QC5 52 Comment: INSPECT WORK TO CURRENT STEP 8.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:\_WS DOCUMENT CONTROL 9.0 DC Comment: DOCUMENT CONTROL Inspection Level 21 u 06.03.14 Job Completion

Dart Ae	rospace	<b>≥ Ltd</b>		•						
<b>W</b> /O:				WORK ORDER	CHANGES					
DATE	STEP		PRO	DCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									.	
Part No:			PAR #:	Fault Category:	NC	R: Yes	No DQA	<b>\</b> :	Date:	
						QA: I	N/C Closed	d:	_ Date: _	
NCR:				WORK ORDER NON-CON	FORMANCE	E (NCI	₹)			
				Corrective Actio	n Section B				Γ	T .

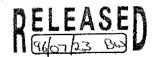
	WORK ORDER NON-CONFORMANCE (NCR)													
	Description of NC		Corrective Action Section B	Varification	Annahal	Amminum								
STEP	Section A	Initial Chief Eng	Action Description Sign & Date	Section C	Chief Eng	Approva QC Inspecto								
				· .	· .									
			¥											
	STEP	STEP Description of NC	STEP Description of NC Section A Initial Chief Eng	STEP  Description of NC Section A  Initial Chief Eng Corrective Action Section B  Initial Chief Eng Chief	STEP  Description of NC Section A  Initial Chief Eng Corrective Action Section B  Initial Chief Eng Chief Eng Chief Eng Chief Eng Chief Eng Corrective Action Section B  Verification Section C  Section C	STEP Description of NC Section A Initial Chief Eng Chief								

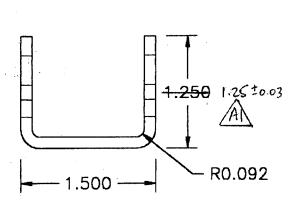
NOTE: Date & initial all entries

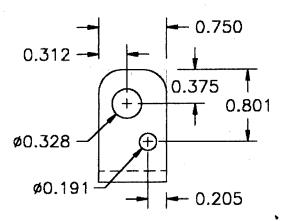


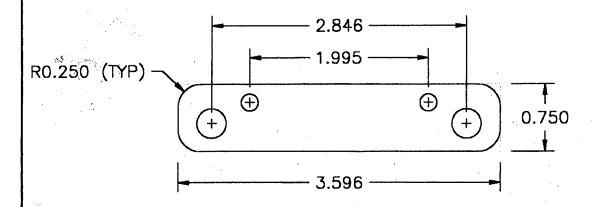


		drawn by MIKE M	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT,	
		APPROVED	DRAWING NO.	REV. A
<b>E</b> )	Bu	MM	D2581	SHEET 1 OF 1
7	DATE	adam di manifesta	TITLE	SCALE
	96.06.27		MOUNTING BRACKET	1:1
	Al Hip	04.05.14	CHANGE TOWARDE ON 1.25	DIMOVSION









MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

PSTURUPEOUR

OCT-20-2005 15:06 OLBERT METAL SALES
WILKINSON STEEL AND METALSPOIRS PS1020PC002V
TAMPLES OR COIL 100
TAMP

985 705 1320 P.02 2-BLVAL-000804-001 200605 Pg 1/1

**O** 

Certified in accordance to Pressure Equipment Directive 97/23/EC.Annex for Prungraph 4.3 by TUV Aniagetechnik GwdH (Notified Budy Identification No.0035)

Inspection Certificate EN10204-3.18

	JA ON ASO			****		41 61-161-	16 EN 102			~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~				<u>i                                      </u>	
Shanz	i Toigeng Stain	less Steel	co.J.	TD Men	witer		M.	ILL	TEST	-CERTI	FI	CATH	3		
of Tai	yuun Iron and S	Steel (Gro	up) C	o.,LTD		TERIA	اس با	AISI3	M No.28	Pinish		フ	<del></del> -		
	ianenoping,Talyut				,								2.SA	240/SA	480
	03.51)301 <b>3328</b> FA				12.7	L/C NO.			The state of the s					1	
				_	CE	atiric	ATE NO.	20030	636		******	**************************************		i	
	i: rgbxg@tisco.cor				DA	TE OF	ISSUE	11			terinological	anima ping	<u> </u>	<del>,</del>	
E_Hier		7.01		******		TRACT				-A		T).	٨٢٨	OF	
	CUSTOMER				ÇUN	1149	NO.					** **	**	6/20	
OUBEI		······································	Molting I	C			ore stamp		<del></del>	Mark of	`tha		<u></u>	<u></u>	
	Product "		Molania (	idinace			-					3,			
COIL			E۸	von		(g	<b>*</b> )		Shanz	i Taiyus	u b	dimi	ane :	Steel (	o.,ìtd
NO.	Heat No.		Cai	il No.	T 0	UNDILLY	_		Dimen	ona		j	W	cight (k	<b>?</b> )
			-278-12		·		2	0GA	× 48	×C			<u> </u>		8528
3	QBP1133 Y501898	t	1-419-4Z			1	1 -	40∧ -	-	кС		1			5396
۷ 10	4501977	,	1-348-12				4 "	IGA	x 48	×C				i	5182
11	4501969	1	-416-42		F #	1	1	4GA	× 48	жC		1.	٠.		7709
12	4501968	1 -	.415.42		l	· I		4GA	× 43	x C		13	•	:	7495
13	1501905	5A4-367-1XII			/× ·	1	11GA × 48 ×		x C	4			•	1127	
14	17 1 11		1-18-421		<b>!</b>	1	2:	0GA	× 48	хC		نز ا			7 <b>668</b>
Chemi	cul Composition	, , , , , , , , , , , , , , , , , , ,									***********	į.	•	;	
<u> </u>	Heat No.	С	Si	Mn	Р	s	Cr		Иi	Cu		Al j		Mo	И
QBP11	33 .	0.049	0.470	1.090	0.02)	0.0	03 18.3	140	8.050			** *	<u> </u>	<u>'</u>	0.039
Y50189		0.038	0.430	1.000	0.029	0.0	04 18.4	20	8.070				1:	1	0.066
450127		0.070	0.470	1.310	0.019	0.0	02 18.0	50	8,100				Ţ		0.050
430127 450196		0.030	0.430	1.270	0.018	0.0	02 18,0	20	8.010	<u> </u>	1	·	1.	!	0.050
450196	~~~~	0.060	0.460	1.350	0.018	0.0	03 18.1	20	8.100			٠,	T		0.050
450196		0.050	0,440	1 320	0,019	0.0	02 16.1	140	8.090				T		0.050
		0.050	0,500	1.340	0,020		02 18.0	140	8,000				1	:	0.036
	1500491		V. 7VV	*		7.5				.,	<b></b>		<u>.</u>		<del></del>
Meclinaical Properticm								tion Corresion Hardwell							
	Yen No.				R ni.e Yle		Liongalion	1	rusion	1,175.0	y		H.		
			N/mm <sup>2</sup> N/mm <sup>2</sup>		Num	Numi AS%		Tusts		HRD			117	<del></del>	1140
QBFII.	7-£(11989		<u> </u>	290			55							175	<del></del>
Y50189	PR-T	G65		269			60				83.	النيوس	<del></del>		
450197	7-1	615	615 279					60			98		سىنى	:	
450196	9-1	655		108			61	Ц_		<b>.</b>	84	1 112	,		
450176	8-7	650		294			5.1				84				
450196	3-T	650		283			60				85	172		أبيبا	
450049	1-T	660		329			60					name and solar	•;	. 172	
	ce and dimensions	controlled	O.K	٠,٠'				-						•	
1	inspectio Til	بدين	,	1										: , :	

The Vol 1201 Indeed 18Auros he garlen

Fige: 3 of 3

66.03.10

TOTAL P.02